







INTRODUCTION

The following guide has been created for architects & construction professionals. It refers to the timber panel construction fire doors manufactured by TP Firedoors.

TP Firedoors are hand made solid hardwood panel doors only. We use traditional mortice and tenon joins it all of our doors and specialise in traditional Edwardian and Victorian panel doors.

BESPOKE INTERNAL DOORS

SINGLE HERITAGE FIRE DOORS

DOUBLE FIRE DOORSETS

POCKET DOORS

BESPOKE EXTERNAL DOORS

SINGLE EXIT FIRE DOORS

HERITAGE APARTMENT FIRE DOORS

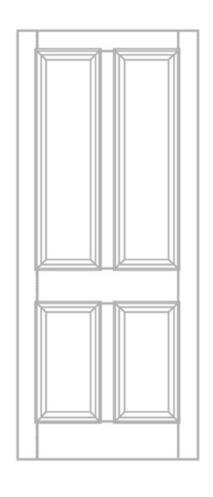
HERITAGE ENTRANCE FIRE DOORS

DOUBLE ENTRANCE FIRE DOORS

CONSTRUCTION - FIRE DOORSETS



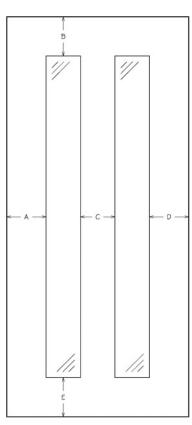
COMPONENT	SPECIFICATION
DOOR STILES & RAILS	All door rails that feature across horizontal sections and vertical sections (mullions) are made from Red Grandis engineered hardwood. These are designed within tolerance to our fire safety certification and are 44mm thick (FD30) and 54mm (FD60). There also must be 100mm between each hardware item.
DOOR PANELS	Our panels are made using a fire-proof core. This innovative product enables us to achieve the highest fire safety certification, tested by Warrington Fire. It also restricts us to tolerances within panels, stiles and rails. We build our panels with high quality fire rated material and shape them using our own moulding machines. Through this we can achieve a wide style of mouldings and designs based on our clients needs. Each panel requires a minimum of 100mm between each other. No limits are on the number of panels, only the parameters between panels.
PANEL MOULD	We offer both flat panel designs and raised panel designs, dependent on the door design. Raised mouldings, bolection mould, shallow moulds and straight edges are all available. Our range covers historic doors to contemporary shaker style doors. We offer a full timber mould matching service through our joinery services, all we require is a sample or image of the existing mouldings in order to replicate.
GLAZING OPTIONS	The following glass types are available: 7-13mm clear Pilkington glass, or equivalent specification. We do not offer decorative or obscure glass options
DOOR FRAMES	Solid hardwood door frames, smoke seals, hardwood door stops and fire rated hinges are mandatory to all doors manufactured by TP Firedoors. Single door leafs are available for certified installers.



TOLERANCES - GLAZED FIRE DOORS

Our hardwood glazed fire doors have tolerances across dimensions. Due to passive fire protection needs and certification requirements our doors have the following tolerances for glass panel doors.

KEY	COMPONENT	MIN. TIMBER GAP
А	STILE	95mm
В	TOP RAIL	95mm
С	CENTRE RAIL	90mm
D	STILE	95mm
Е	BOTTOM RAIL	190mm







OPENING DIMENSIONS & TOLERANCES

Our Heritage Doors are all made to order and offered in bespoke sizing. Here you will find a range of tolerances and dimension details that we must work within to ensure the safety and certification of our fire doors.

During the door design process we request that all specifiers send us opening dimensions, as well as wall thickness to ensure that the dimensions of our doors are built to suit openings, and not door dimensions.

MADE TO MEASURE DOORS

CUSTOM SIZED PANELS

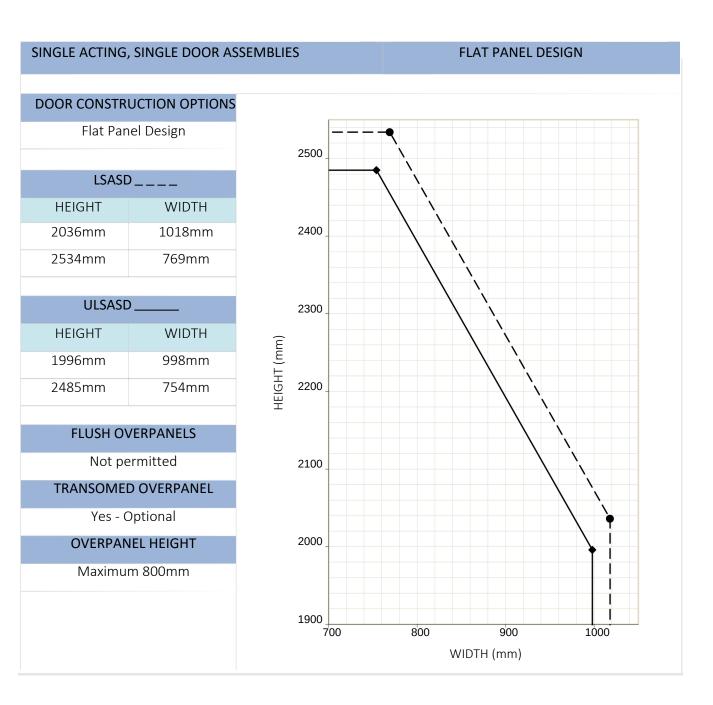
LENGTH & WIDTH TOLERANCES

DOOR HEIGHTS UP TO 2.5M, WIDTH UP TO 1M

OVERALL DIMENSIONS - FLAT PANEL DOORS



Here you will find a list of maximum dimensions and tolerances for our hardwood timber panel doors. We define flat panel doors as panelled doors without a raised panel. This does not include flat panel doors with decorative beads to create a panel effect. Beading and detail is not included within dimensional tolerances.



FIRE TESTING CERTIFCATION

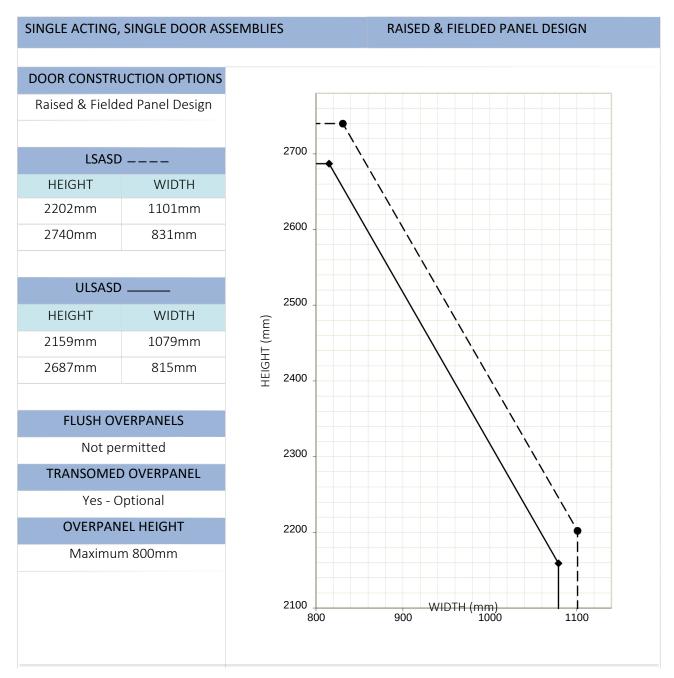
Full fire test certification is available from Warrington Fire for our Timber Panel doors. Our certification enables us to offer non-standard doors, however these must be within tolerance of the above parameters. We are not able to offer a valid fire certificate if we deviate from our tolerances, therefore will not manufacture outside of our capabilities.



OVERALL DIMENSIONS - RAISED & FIELDED PANEL DOORS



Raised & Fielded panel doors are our specialist focus at TP Firedoors. Due the specific needs of fire doors and our careful construction methods we are able to offer deeper grooves and beautiful features that are unparalleled compared to particle boards and moulded doors. Perfect for listed buildings & period properties.



FIRE SEALS - TESTED & CERTIFIED

Our fire seals are fully tested and certified to the highest standards by industry leading manufacturers. Tested to ensure they form the necessary smoke seals for 30 or 60 minutes.

OVERALL DIMENSIONS - FLAT PANEL DOUBLE DOORS



Please see details below for single acting fire doors that act as side by side double doors.

SINGLE ACTING, DOUBLE DOOR ASSEMBLIES SQUARE FLAT PANEL DESIGN **MEETING STILES** DOOR CONSTRUCTION OPTIONS Flat Panel Design LSADD ____ 2300 **HEIGHT WIDTH** 2039mm 997mm 2351mm 841mm 2200 ULSADD -HEIGHT (mm) **HEIGHT WIDTH** 2019mm 987mm 2100 2328mm 832mm **FLUSH OVERPANELS** Not permitted 2000 TRANSOMED OVERPANEL Yes - Optional **OVERPANEL HEIGHT** 1900 900 1000 800 Maximum 500mm WIDTH (mm)







The diagram on the left displays our square edge double doors and the image on the right is how the doors look in situ. At TP Firedoors we do not offer rebated edges to our fire doors, therefore our fire doors offer a quality & contemporary design, provided with closers and fire seals between doors to ensure that doors are correctly protected in the event of a fire.

OVERALL DIMENSIONS - RAISED & FIELDED PANEL DOUBLE DOORS



Please see details below for single acting fire doors that act as side by side double doors. Ideal for room partitions in heritage buildings.

SINGLE ACTING, DOUBLE DOOR ASSEMBLIES SQUARE RAISED & FIELDED PANEL DESIGN MEETING STILES

DOOR CONSTRUCTION OPTIONS

Raised & Fielded Panel Design

LSADD		
HEIGHT	WIDTH	
2142mm	1047mm	
2470mm	883mm	

ULSADD	
HEIGHT	WIDTH
2121mm	1037mm
2446mm	875mm

FLUSH OVERPANELS

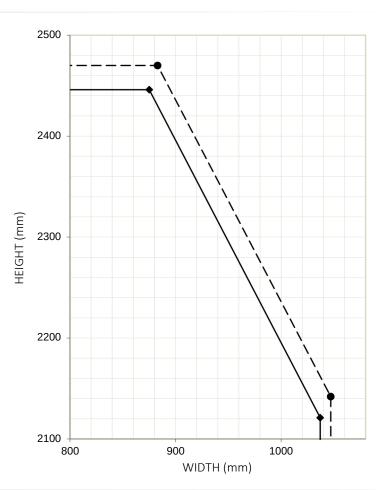
Not permitted

TRANSOMED OVERPANEL

Yes - Optional

OVERPANEL HEIGHT

Maximum 500mm





As can be seen in the section above we are able to offer our raised & fielded double panel doors as pocket doors or single acting double doors.

OVERALL DIMENSIONS - GLAZED FIRE DOORS

FIREDOORS

Here you will find dimensions for our Pyroclear glass door specification. We are able to offer decorative overlay panels to our fire doors for a Georgian bar effect. We cannot offer any obscure glass or decorative glass effect.

SPECIFICATION/QUANTITY/DIMENSIONS

GLAZING SEAL

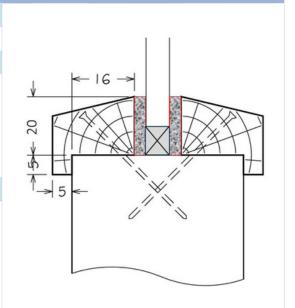
20x5mm (compressed to 3mm) Ceramic Fibre Tape

GLAZING BEAD

- -25mm high bead including a 5x5mm bolection return
- -10mm high setting blocks to provide 10mm glass edge cover
- -20 degree splayed top
- -Hardwood (minimum density 640kg/m3)

GLAZING BEAD FIXINGS

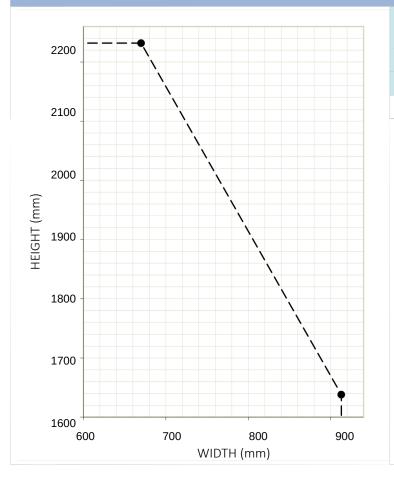
- -50mm x Ø4mm steel wood screws
- -Must be located at maximum 70mm from each corner and on 150mm centres thereafter
- -Must be fixed through the glazing bead at an angle of
- -35-45 degrees relative with the shank of the pin/screw as close as possible to the perimeter of the glass



DIAGRAM

APPROVED GLASS TYPES				
THICKNESS	MANUFACTURER	TYPE	INTEGRITY	INSULATION
6mm	Pilkington	Pyroclear	30 mins	NPD

APPROVED GLAZED APERTURE ENVELOPE

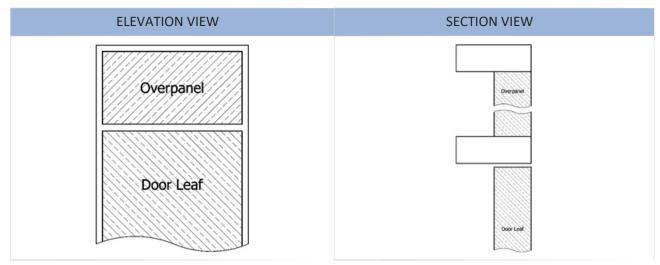


HEIGHT	2232m	1638mm
WIDTH		913mm



OVERPANELS / FANLIGHTS

Our over panels are offered using the same construction method and quality as our hardwood panel doors. Please find detail below of sections and tolerances.



ELEMENT	SPECIFICATION/QUANTITY/DIMENSIONS
TRANSOM MATERIAL	-70mm wide x 32mm thick -Hardwood (Minimum Density 510kg/m3)
TRANSOM JOINT	Mortice and tenon
ADDITIONAL REQUIRMENTS/NOTES	None

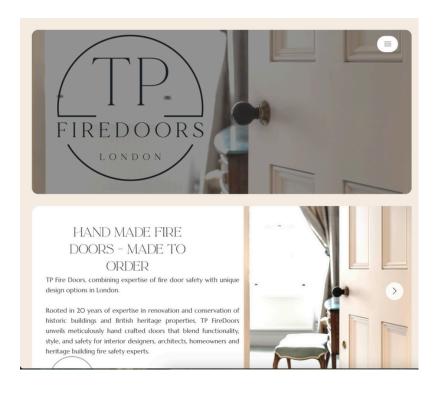
ELEMENT	SPECIFICATION/QUANTITY/DIMENSIONS		
FANLIGHT PERIMETER FRAMING	TRANSOM	Minimum 44mm thick x same depth a door frame using minimum 640kg/m3 hardwood timber	
	VERTICAL EDGES & HEAD	As dictated by the test evidence for the glass tested as a glazed screen, or by the door frame specification outlined in Section 7.7, whichever is the greater	
FANLIGHT HEIGHT	Maximum 600mm high		
FANLIGHT WIDTH	Overall door width		
GLASS TYPE	The choice of glass and glazing system must be as demonstrated by fire resistance test evidence when successfully tested as a glazed screen in accordance with BS476: Part 22: 1987 or EN1634-1, at the required pane dimensions		
ADDITIONAL REQUIREMENTS/NOTES	The transom is to be mortice and tenon jointed to the frame jambs		
SECTION VIEW	Minmum + 44mm		



HARDWARE OPTIONS

ELEMENT	SPECIFICATION/QUANTITY/DIMENSIONS
HANDLES & HINGES	We have a full range of heritage hardware and door furniture to complete our doors, fully certified.
DOOR CLOSING DEVICES	Every hinged fire door (both leaves in double doors), including flat entrance doors and doors between a dwelling and an integral garage, must be fitted with a self-closing device.
	Door closing devices must also meet all of the following requirements: • Meet the requirements of BS EN
	 Be adjusted so that they are capable of fully closing the door leaf, against any friction imposed by the latch, perimeter seals and/or any other items of hardware, from any position of opening.
	Where the door closing device is motor driven, it must be capable of fulfilling the above requirements in the event of electrical power loss Note
	Our spec permits fire doors to cupboards and fire doors within flats or dwellings to be installed without self-closing devices
	Unless specified otherwise herein, there must be:
HARDWARE MARGINS	 I- A minimum 100mm margin between each hardware item The above dimensions must be measured edge-to-edge not centre-to-centre
FIRE SEALS & STRIPS	Only approved fire seals are to be used on our fire doors, ideally supplied with frames & correctly embedded by TP Firedoors or certified installers. Drop down door seals are available and must ideally be embedded within the door construction and not mounted.





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